

# Work Order ID 99219

April-03-13 1:05:11 PM

\*99219\*

Ship tomorrow

Page 1

Item ID: D4791-2

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID: PRELIM

Stop

\*NS2\*

Item Name: Aft C-Channel

Start Date: 4/03/13

Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 4/03/13

Req'd Qty: 2.00

\*2\*

Customer:

PRELIMINARY ISSUE

Reference:

Approvals:

Process Plan:

*WV*

Date:

13-4-03

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4791

PA3

100

0.00

\*100\*

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D4791

Dwg Rev: PA3

Prog Rev: PA3

2-Deburr as required

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

DAS  
05  
9-03 13-04-03

DAS  
05  
9-03 13-04-03

# Work Order ID 99219

\*99219\*

Page 2

April-03-13 1:05:11 PM

Item ID: D4791-2 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: PRELIM Stop \*NS2\*  
 Item Name: Aft C-Channel  
 Start Date: 4/03/13 Start Qty: 2.00 \*2\* Cust Item ID:  
 Required Date: 4/03/13 Req'd Qty: 2.00 \*2\* Customer:  
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check  Memo	0.00 0.00 13.43				3			
140 *140* Brake NC Brake NC	Form as per dwg NC BRAKE  Memo Bend as per Dwg D4791	0.00 0.00				3			SB 13/24/03
150 *150* QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00 0.00 13.44				3			

**\*99219\***

April-03-13 1:05:11 PM

**\*N900040100\***

Setup Start \*NS1\*  
Stop \*NS2\*

**Cust Item ID:**  
**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_  
**QC:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **SPC (Y/N):** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run	Start	*NR1*
	Stop	*NR2*

[illegible]

**Work Order ID 99219****\*99219\***

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April-03-13 1:05:11 PM

Item ID: D4791-2      Accept      **\*N900040100\***      Setup Start **\*NS1\***  
Revision ID: PRELIM      Stop **\*NS2\***  
Item Name: Aft C-Channel  
Start Date: 4/03/13      Start Qty: 2.00      **\*2\***      Cust Item ID:  
Required Date: 4/03/13      Req'd Qty: 2.00      **\*2\***      Customer:  
Reference:

Approvals:      Process Plan:      Date:      Tooling:      Date:      Run Start **\*NR1\***  
QC:      Date:      SPC (Y/N):      Date:      Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	QC21- Final Inspection - Work Order Release	0.00							
<b>*190*</b>									
QC	Memo	0.00							
Quality Control									

POSITIVE RECALL

EFFECTIVE \_\_\_\_\_ AUTH \_\_\_\_\_

RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

JMF  
13-4-5

# Picklist Print

April-03-13 1:05:10 PM

Page 1

Work Order ID: 99219

Parent Item: D4791-2

Parent Item Name: Aft C-Channel

Start Date: 4/03/13

Required Date: 4/03/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 13-03-22 JLM VERIFIED BY:DD  
REV.PA2 DD VERIFIED BY:JLM

IPP REV:B 13-03-22 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.063 6061-T6 .063 Sheet		Purchased	No				sf	243.3625		0.7263158		m/13.04.03	

Location

Loc Qty

Loc Code

MAT021

243.3625

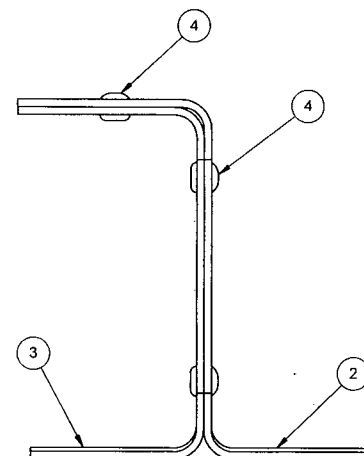
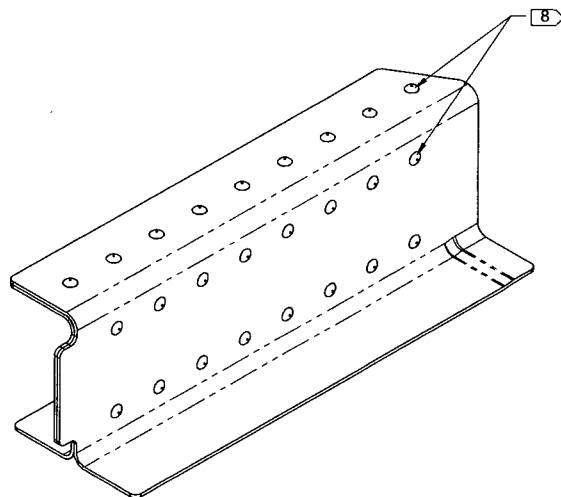
123135

120.5625

124003

122.8

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4791-041	AFT C-CHANNEL ASSEMBLY
2	1	D4791-1	AFT C-CHANNEL
3	1	D4791-3	AFT C-CHANNEL
4	25	MS20470AD4-(4)	RIVET



**D4791-041 AFT C-CHANNEL ASSEMBLY**

**PRELIMINARY ISSUE**

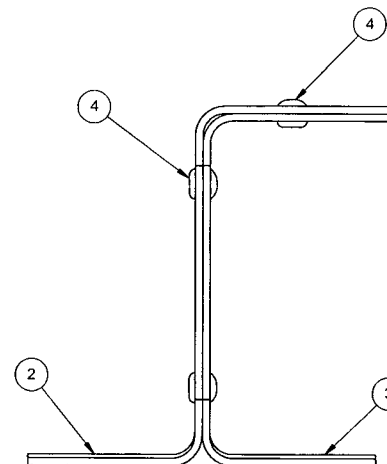
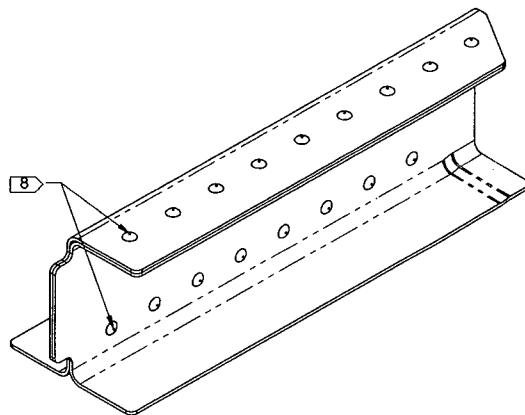
*RF* 13.03.02

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.67 lbs
- 8) Ø0.129 OPEN UP & TRANSFER FROM D4791-1 TO D4791-3 PRIOR INSTALL RIVETS

PA3	NEW ISSUE	RF	13.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO.	REV. PA3
MFG. APPR.		D4791	SHEET 1 OF 11
APPROVED		TITLE	SCALE
DE APPR.		AFT C-CHANNEL ASSEMBLY	NTS
DATE	13.03.02	<small> COPYRIGHT © 2013 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. NO REUSE OR DISSEMINATION OF THIS DOCUMENT IS PERMITTED WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD. </small>	

ITEM NO.	QTY. -042	PART NUMBER	DESCRIPTION
1	X	D4791-042	AFT C-CHANNEL ASSEMBLY
2	1	D4791-2	AFT C-CHANNEL
3	1	D4791-4	AFT C-CHANNEL
4	25	MS20470AD4-(4)	RIVET



# **D4791-042 AFT C-CHANNEL ASSEMBLY**

**PRELIMINARY ISSUE**

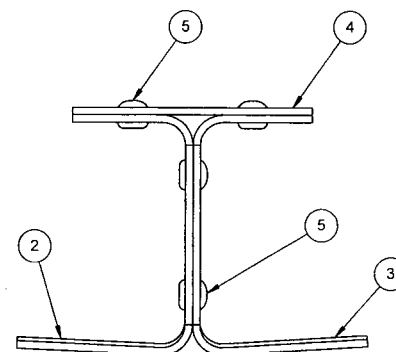
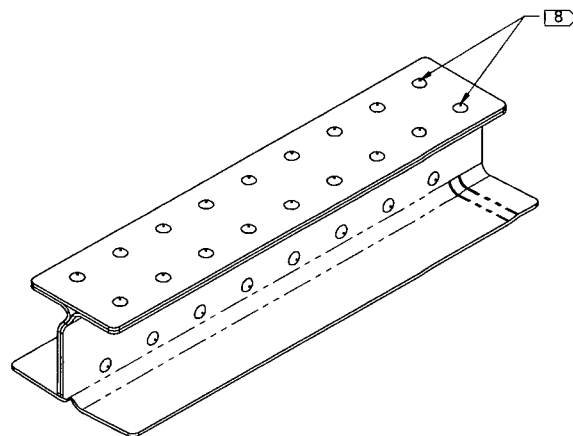
13.03.02

## **NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.67 lbs
- 8) Ø0.129 OPEN UP & TRANSFER FROM D4791-2 TO D4791-4 PRIOR INSTALL RIVETS

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO. <b>D4791</b>	REV. PA3
MFG. APPR.			SHEET 2 OF 11
APPROVED		TITLE	SCALE
DE APPR.		<b>AFT C-CHANNEL ASSEMBLY</b>	NTS
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ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4791-043	AFT C-CHANNEL ASSEMBLY
2	1	D4791-5	AFT C-CHANNEL
3	1	D4791-6	AFT C-CHANNEL
4	1	D4791-7	FLANGE
5	34	MS20470AD4-(4)	RIVET



**D4791-043 AFT C-CHANNEL ASSY**

**PRELIMINARY ISSUE**

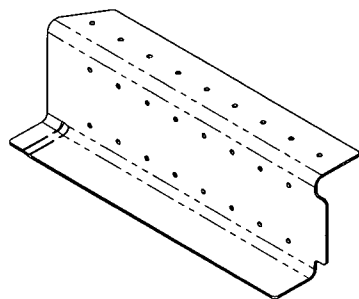
*RF* 13.03.02

**NOTES:**

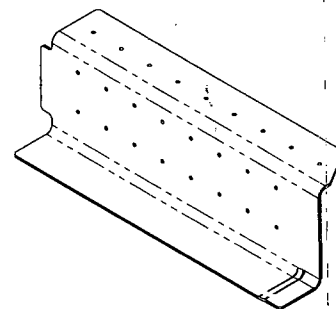
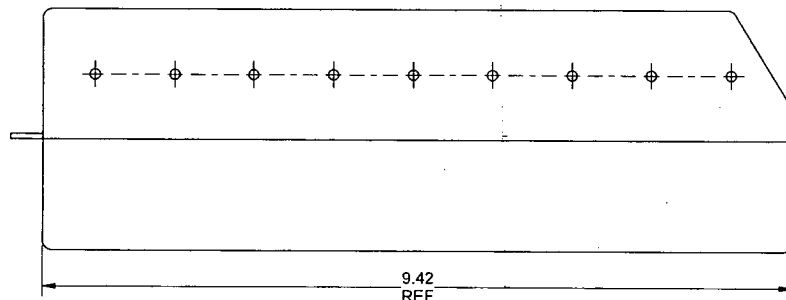
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.61 lbs
- 8) Ø0.129 OPEN UP & TRANSFER FROM D4791-7 TO D4791-5 & D4791-6 PRIOR INSTALL RIVETS

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>DC</i>	DRAWING NO. <b>D4791</b>	REV: PA3
MFG. APPR.			SHEET 3 OF 11
APPROVED		TITLE <b>AFT C-CHANNEL ASSEMBLY</b>	SCALE NTS
DE APPR.			
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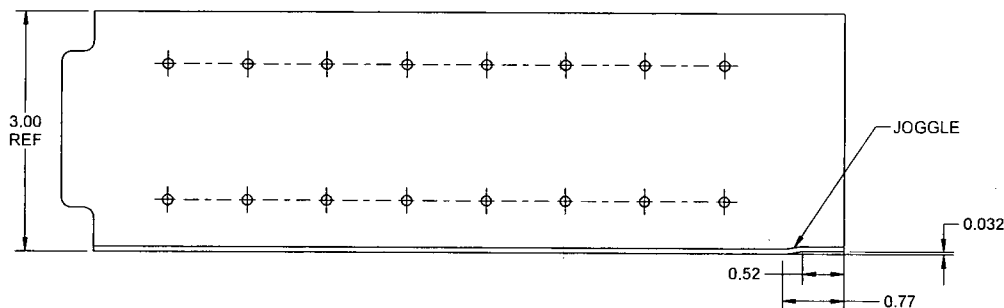




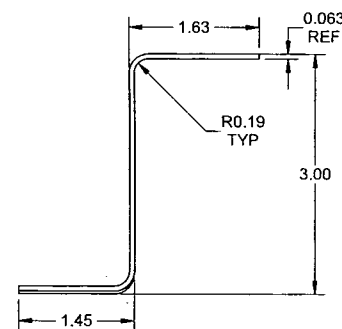
**D4791-2 AFT C-CHANNEL**  
ISO VIEW  
MAKE FROM D4791-2F



**D4791-1 AFT C-CHANNEL**  
ISO VIEW  
MAKE FROM D4791-2F



**D4791-1 AFT C-CHANNEL**



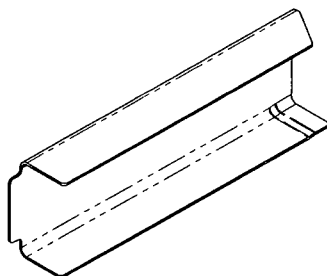
**PRELIMINARY ISSUE**

13.03.02

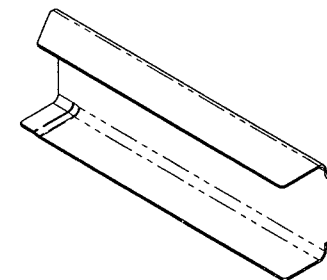
**NOTES:**

- 1) MATERIAL: MAKE FROM D4791-2F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs

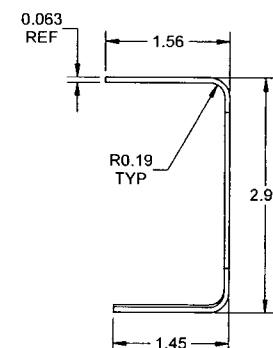
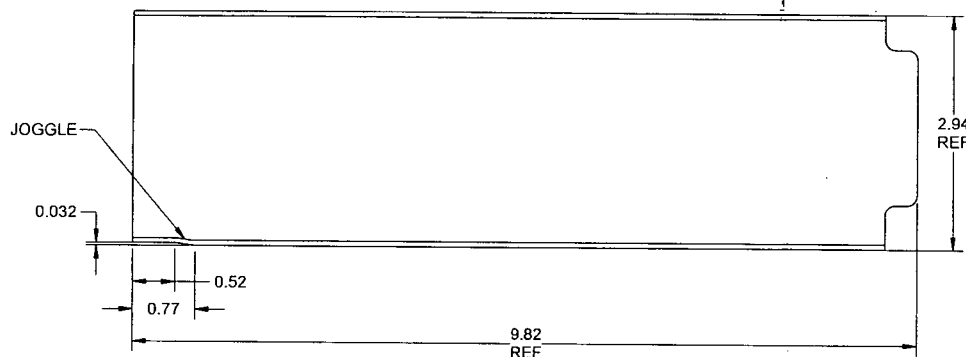
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO.	REV. PA3
MFG. APPR.		<b>D4791</b>	SHEET 4 OF 11
APPROVED		TITLE	SCALE
DE APPR.		<b>AFT C-CHANNEL ASSEMBLY</b>	NTS
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**D4791-4 AFT C-CHANNEL**  
ISO VIEW  
MAKE FROM D4791-4F



**D4791-3 AFT C-CHANNEL**  
ISO VIEW  
MAKE FROM D4791-4F



**D4791-3 AFT C-CHANNEL**

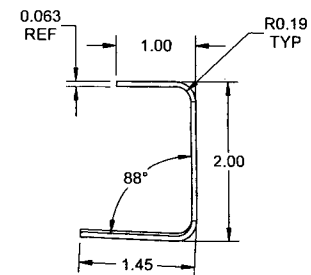
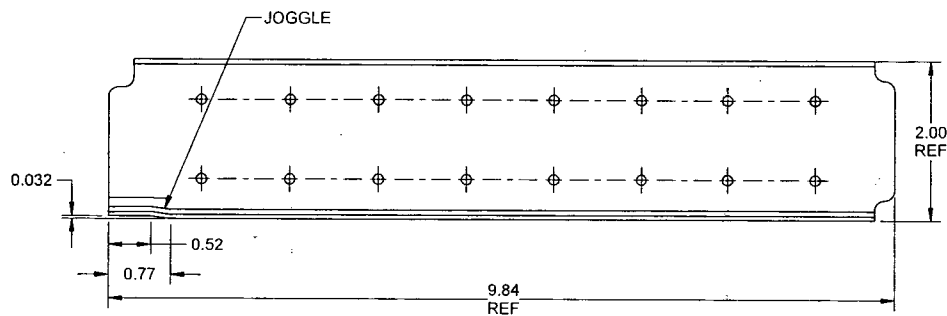
**PRELIMINARY ISSUE**

13.03.02

**NOTES:**

- 1) MATERIAL: MAKE FROM D4791-4F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	BC	DRAWING NO. <b>D4791</b>	REV. PA3
MFG. APPR.		TITLE <b>AFT C-CHANNEL ASSEMBLY</b>	SHEET 5 OF 11
APPROVED		SCALE	NTS
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### D4791-5 AFT C-CHANNEL

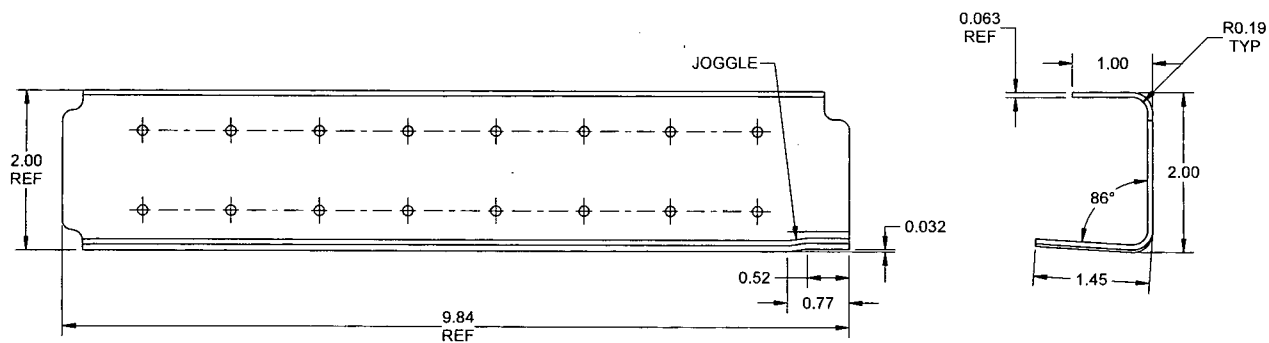
**PRELIMINARY ISSUE**

*RF* 13.03.02

#### NOTES:

- 1) MATERIAL: MAKE FROM D4791-5F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.24 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>DC</i>	DRAWING NO. <b>D4791</b>	REV. PA3
MFG. APPR.		SHEET 6 OF 11	
APPROVED		TITLE	SCALE
DE APPR.		<b>AFT C-CHANNEL ASSEMBLY</b>	NTS
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**D4791-6 AFT C-CHANNEL**

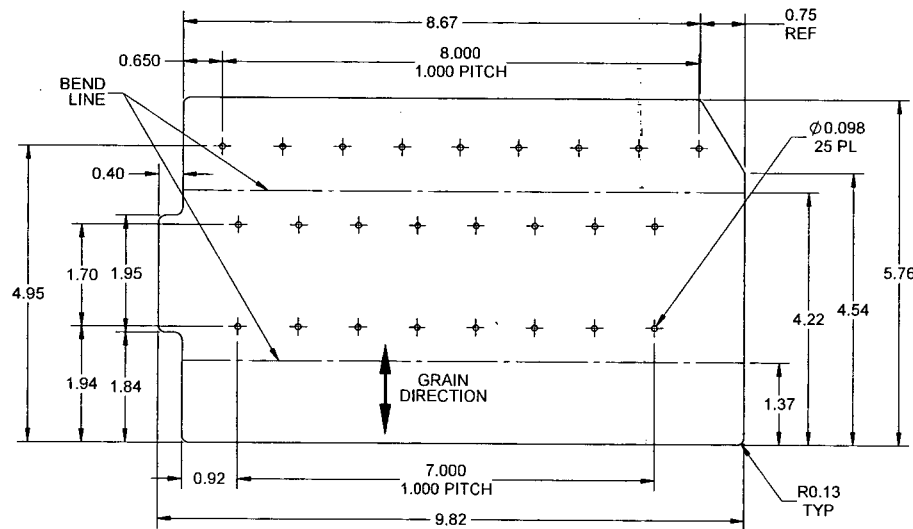
**PRELIMINARY ISSUE**

**13.03.02**

**NOTES:**

- 1) MATERIAL: MAKE FROM D4791-5 FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.24 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>BC</i>	DRAWING NO. <b>D4791</b>	REV. PA3
MFG. APPR.			SHEET 7 OF 11
APPROVED		TITLE	SCALE
DE APPR.		<b>AFT C-CHANNEL ASSEMBLY</b>	NTS
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**D4791-2F FLAT PATTERN**

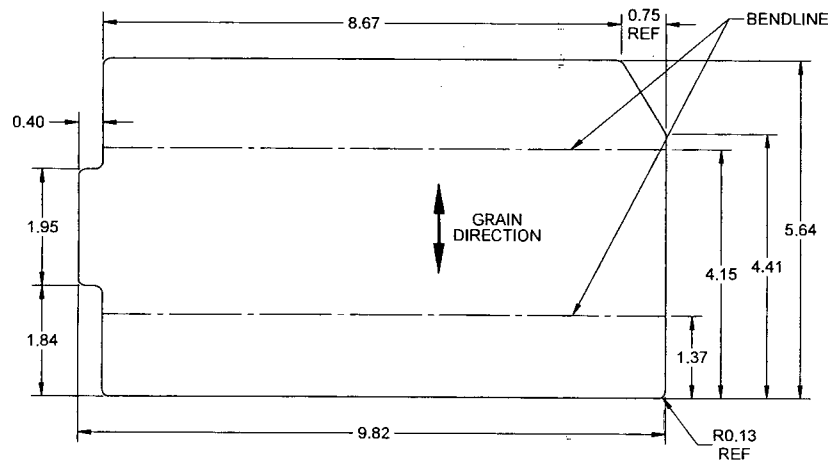
**NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.063 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M2024T3S.063 OR M6061T6S.063  
OR  
2024-T3 ALUMINUM SHEET, 0.063 THICK  
QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209  
REF DART SPEC M6061T6S.063 OR M2024T3S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.12 lbs

**PRELIMINARY ISSUE**

13.03.02

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO. <b>D4791</b>	REV. PA3
MFG. APPR.		SHEET 8 OF 11	
APPROVED		TITLE	SCALE
DE APPR.		<b>AFT C-CHANNEL ASSEMBLY</b>	NTS
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**D4791-4F FLAT PATTERN**

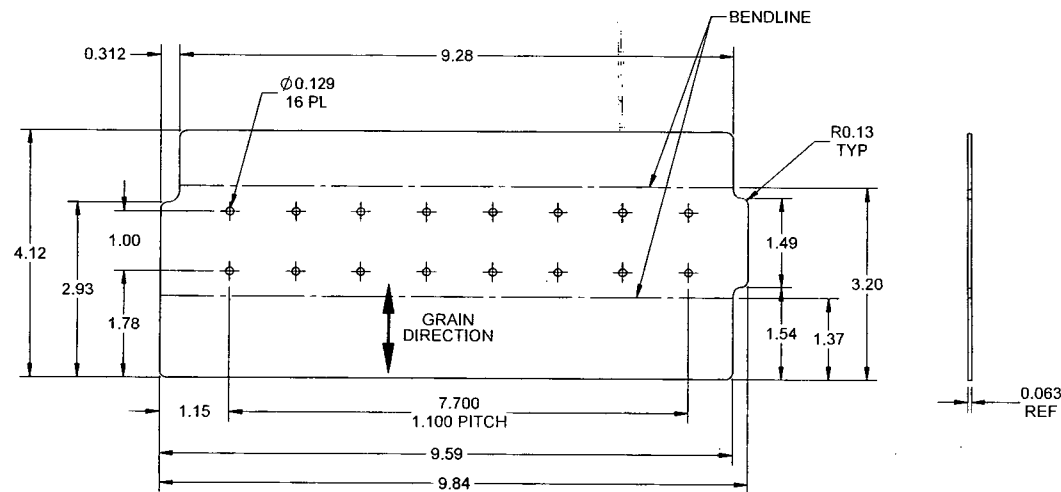
**NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.063 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M2024T3S.063 OR M6061T6S.063  
OR  
2024-T3 ALUMINUM SHEET, 0.063 THICK  
QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209  
REF DART SPEC M6061T6S.063 OR M2024T3S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.32 lbs

**PRELIMINARY ISSUE**

*13* 13.03.02

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>DC</i>	DRAWING NO. <b>D4791</b>	REV. PA3
MFG. APPR.		SHEET 9 OF 11	
APPROVED		TITLE	SCALE
DE APPR.		<b>AFT C-CHANNEL ASSEMBLY</b>	NTS
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**D4791-5F FLAT PATTERN**

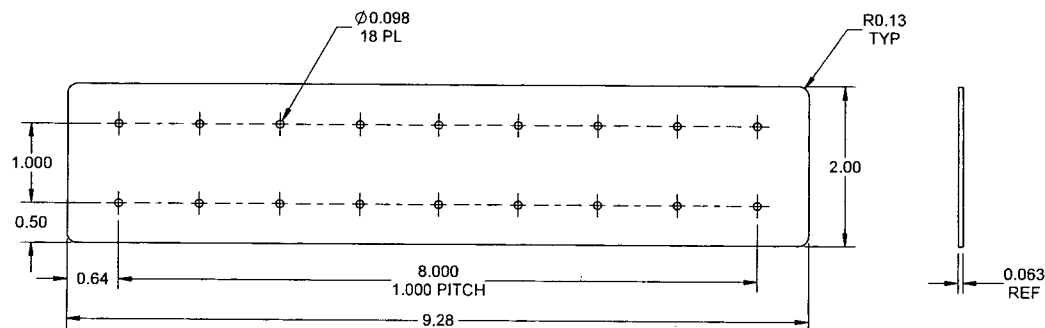
**PRELIMINARY ISSUE**

**13.03.02**

**NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.063 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M2024T3S.063 OR M6061T6S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.24 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>DC</i>	DRAWING NO. <b>D4791</b>	REV/ PA3
MFG. APPR.			SHEET 10 OF 11
APPROVED		TITLE	SCALE
DE APPR.		<b>AFT C-CHANNEL ASSEMBLY</b>	NTS
DATE	<b>13.03.02</b>	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



**D4791-7 FLANGE**

**NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.063 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M2024T3S.063 OR M6061T6S.063  
OR  
2024-T3 ALUMINUM SHEET, 0.063 THICK  
QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209  
REF DART SPEC M6061T6S.063 OR M2024T3S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs

**PRELIMINARY ISSUE**

**13.03.02**

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SC	DRAWING NO. <b>D4791</b>	REV. PA3
MFG. APPR.		SHEET 11 OF 11	
APPROVED		TITLE	SCALE
DE APPR.		<b>AFT C-CHANNEL ASSEMBLY</b>	
DATE	13.03.02	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



DART AEROSPACE LTD		Work Order: 99219
Description: AFT-C-Channel		Part Number: D4791-2
Inspection Dwg: D4791 Rev: PA3		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø 0.098	+0.004 - 0.001	0.098	✓		✓	JKM-01
9.82	+1-0.030	9.82	✓		T	JKM-06
5.76	+1-0.030	5.768	✓		✓	
8.67	+1-0.030	8.67	✓		T	
1.95	+1-0.030	1.947	✓		✓	
4.54	+1-0.030	4.54	✓		✓	
4.95	+1-0.030	4.952	✓		✓	
1.94	+1-0.030	1.949	✓		✓	
1.70	+1-0.030	1.699	✓		✓	
8.000	+1-0.010	7.998	✓		✓	
(Pitch) 1.000	+1-0.010	1.000	✓		✓	
7.000	+1-0.010	6.997	✓		✓	
(Pitch) 1.000	+1-0.010	1.000	✓		✓	
0.92	+1-0.010	0.922	✓		✓	
0.650	+1-0.010	0.650	✓		✓	
1.84	+1-0.030	1.85	✓		✓	

Measured by: <i>[Signature]</i>	Audited by: <i>[Signature]</i>	Preliminary Approval: <i>[Signature]</i>
Date: 13.04.03	Date: 13.45	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	



# Receiving Report

Date: 12-12-11  
 Supplier: Campi

Batch No: 124063  
 Dart P/O: 186008

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☒ No ☐  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒ N/A ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection ☒ N/A ☒  
 Work Order ☒ N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

SP

Production/Admin: 12-12-11  
 Date  
 Received/Costing  
 Initial SP

Location \_\_\_\_\_

# Purchase Order Receipt Listing

Page 1 of 1

Tuesday, December 11, 2012 2:31:49 PM

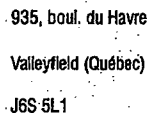
All amounts are calculated in domestic currency.

All Vendors PO ID PO18608 Receipt Dates from 12/11/2012 to 12/11/2012 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
---------------------------------	--------------------------	------------	--	-----------------------	-------------------------------	------------------------	----------------------	------------------------------	--	----------------------------	----------

VendorID/Vendor Name	VC-CAM002	Campi Steel									
PO18608	1		M6061T6S.063	sf	12/17/2012	12/11/2012	288.0000	\$3.40	0.0000	0	\$978.22
CAD	No		6061-T6 .063 Sheet	sf	288.0000	DESJ02		\$978.22	0.0000	0	
			124003								

Total Received Quantity:	288.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$978.22
Total Balance Due Quantity:	0.0000



**TÉLÉPHONE : 450 377-4248**  
**FAX : 450 377-5696**

**MONTREAL : 514 336-4248**  
**FAX : 514 336-4246**

**DISTRIBUTEUR D'ACIER ET MÉTAUX SPÉCIALISÉS**  
**STEEL AND SPECIALTY METALS DISTRIBUTOR**

**ONTARIO : 1 800 667-4248**  
**FAX : 1 866 456-4242**

**On a du Savoir "FER"**

**VENDU A / SOLD TO:**

613-632-5200

613-632-1053

**EXPÉDIEZ À / SHIP TO:**

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY,  
ONTARIO  
K6A 1K7

EQUIP:00% LIFT

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY,  
ONTARIO  
K6A 1K7

COMMANDE  
ORDER

N° 209049


DATE \_\_\_\_\_

07/12/12

**BON DE LIVRAISON**  
**PACKING SLIP**

# LINE

DATE DE LIVRAISON / DELIVERY DATE 11/12/12

VOTRE N° DE COMMANDE / YOUR P.O. N° P018600	VEND. / SALESM. V	CODE CLIENT / CUST. CODE DAER	EXPEDIE PAR / SHIP VIA	TERMES / TERMS NET 30 JOURS	TERR 2R	REMARQUES / REMARKS 	PAGE N° 001
--	----------------------	----------------------------------	------------------------	--------------------------------	------------	--	----------------

[illegible]

* Unités de mesure :	CLB	Cent livres	CPI	Cent pieds	UN	Unité	PI	Pied	PC	Pied carré
Units of measure:		Hundred pounds		Hundred feet		Unit		Foot		Square foot

POIDS TOTAL	
TOTAL WEIGHT	

## CONDITIONS

[illegible]

## CONDITIONS

**ALL SOLD AND DELIVERED MATERIALS REMAIN THE PROPERTY OF "ACIER CAMPING". UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED.**  
**ALL LOST MATERIALS ARE AT THE BUYER'S EXPENSE . ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER.**  
**NO REFUND OR CREDIT RECEIPTS TO RESPECT THE FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER ACCEPTS TO PAY**  
**ADMINISTRATIVE CHARGES FOR DEFECTIVE MATERIALS WITHIN THE FIRST FIVE ACCOUNTS OVER 90 DAYS . ANY DEFAULT IN RESPECT WITH**  
**THIS CONTRACT WILL LEAD TO PAYMENT BY DEBIT CARD OR CREDITATION AND PENALTY FOR THE DEFENDANT AND THE LOSS OF THE**  
**REPOSSESSION OF THE GOODS SOLIDLY . ANY CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT AND EVIDENCE THAT THE**  
**HAS BEEN DAMAGED, CUT OR MODIFIED CANNOT BE RETURNED. ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE SUBJECT**  
**TO A 25% RESTOCKING CHARGE**

MARCHANDISE RECUE EN BONNE CONDITION MERCHANDISE RECEIVED IN GOOD CONDITION

PRÉPARÉ / PREPARED.	VÉRIFIÉ / VERIFIED	LIVRÉ / DELIVERED	HEURE / TIME
PAR BY	PAR BY	PAR BY	

N° ENR. TPS / GST : R 135 534 717 - N° ENR. TVQ / QST REG. N° 1 015 668 543

**SIGNATURE**

IT / CUSTOMER'S SIGNATURE

**THE DATE**

**SOUS-TOTAL**  
**SUB TOTAL**

T.P.S.  
G.S.T.

T.V.Q. / TVH  
Q.S.T. / H.S.T

TOTAL

# CERTIFIED INSPECTION REPORT

**Alcoa Inc.**

**DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722**

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Per:

*Rob Woodall*

Rob Woodall  
Director of Manufacturing Davenport Works

*Terrance Thom*

Terrance Thom  
Quality Assurance Manager

1381354 Ship Date	0 B.L. No.	Invoice No.	Alcoa No. Item
2012-05-16	7036272	00000	1000363803-3 DPE-63803-3
P.O. No./Govt Contract No.	Customer	Alcoa Item	
C64813 Ln#: 3			

Page 1 of 2

Ship To:

Item Description

0.063 IN TK (+0.0000 - .0035) X 48.0 IN W (+.125 - .135) X 144.0 IN LN (+.15625 - .15625) (N) A/T 6061-T6 FLAT SHEET FOR DISTRIBUTORS TOLERANCE GUARANTEED. AMS4027 REV N EXC MRK ASME-SB-209 REV 11 EXC MRK ASTM B209 REV 10 CMM P025 REV U ((MARKED)) KRAFT PAPER INTERLEAVED MAX GROSS SKID WGT: 4500 LB QUAN TOL +/-30 % CQR 0222751 REV 07 CUST REQ 12-05-12 \*\*\* W/E 12-05-26 \*\*\*

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector Clock Numbers
1	411520	463274	4081	100	PC	27649 47004 2892116
2	411522	463274	4087	100	PC	27649 47004 2892117
3	411528	463274	3105	76	PC	27649 47004 2892118
			11273	276		

Notes for CQR: 0222751.7

PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250\_11 ORIGINAL REVISION DATED 1997-08-01.

CQR: 0222751.7 -Specification Limits -

Temp	Dir	UTS	TYS	EL4D
		KSI	KSI	PCT
T6	Long Transv.	Max		
		Min	42.0	35.0
				10

DAV  
05  
12-12-12

# CERTIFIED INSPECTION REPORT

**Alcoa Inc.**

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**Ship From: RIVERDALE, IA.**

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Per

*Rob Woodell*

Rob Woodell  
Director of Manufacturing Davenport Works

*Terence Thom*

Terence Thom  
Quality Assurance Manager

1381354  
Ship Date

0

B.I. No.

Invoice No.

Alcoa No. Item

2012-05-16

7036272

00000

1000363803-3

DPE-63803-3

P.O. No./Govt Contract No.

Customer

Alcoa Item

C64813 Ln#: 3

Page 2 of 2

CQR: 0222751.7 -Specification Limits (cont.)

											Other-Other	
Chemical Composition											Each	Total Aluminum
	Max	SI	FE	CU	MN	MG	CR	ZN	TI		0.05	0.15
	Min	0.40	0.15	0.15	0.15	0.8	0.04					

Alloy 6061 - Mechanical, Physical, Metallography, Quantometer Results

Lot: 463274	No->	UTS	TYS	EL4D
Temp	Dir	KSI	KSI	PCT
F6	Long Transv.	51.1	44.8	12.1
		50.9	44.7	11.6
		51	44.7	11.5
		51	44.7	11
		51	44.7	12.2
		50.5	44	11.7
		50.7	44.4	11.3
		50.5	44.2	11.5
		50.5	44.2	11
		50.6	44.4	11.6

Cast Number	Chemical - OES	SI	FE	CU	MN	MG	CR	ZN	TI
H9479082	Actuals	0.66	0.4	0.27	0.06	0.9	0.17	0.03	0.02

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO18608

Purchase Order Date 12/07/12

PO Print Date 12/07/12

Page Number 1 of 1

Order From :

VC-CAM002

CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

Contact Name  
Vendor Phone 800 667 4248  
Vendor Fax 450 377 5696  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**  
613 632 1053

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6S.063	6061-T6 .063 Sheet	12/17/12 Yes	288.00 sf	Yours ppd	\$3.3750	\$972.00

Special Inst: MATERIAL: 6061-T6/T62 ALUMINUM  
SHEET  
AS PER QQ-A-250/11 OR AMS-QQ-A-  
250/11 OR  
AMS 4025 OR AMS 4027 OR ASTM B209

NOTE: RECEIVING DEPARTMENT WILL  
BE CLOSE FOR INVENTORY ON  
DECEMBER 13 AND 14

PO Total:

\$972.00

**MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY**

Change Nbr: 2

Change Date: 12/07/12

CL  
No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required **YES** NO